

Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi

How To... Replace the Interface Board

Special Service Tools Required: NONE

CAUTION! BEFORE REPLACING CIRCUIT BOARD(S), GROUND YOURSELF TO THE MACHINE USING AN ANTI-STATIC GROUND STRAP.

1. Remove console from unit. See "How To..." in this section.
2. Remove the Console Back Cover. See "How To..." in this section.
3. Remove Single Board Computer. See "How To..." in this section.
4. Disconnect all Cables from the interface board.
5. Remove five screws securing the Interface Board to the mounting bracket.
6. Remove the Interface Board.
7. Install new Interface Board in reverse order. Be careful on connecting the single board computer to the machine interface board.

